







Markets



Industrial & Process



Available Pipe Sizes

1/2", 3/4", 1", 11/4", 11/2", 2", 21/2", 3", 4", 6", 8", 10", 12"

Length (FT)

20FT

End Type

Bell End

Plain End

Color

Grav

Solvent-Welded Joint System



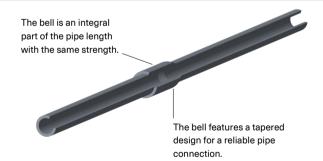
The solvent-welded joint system delivers a durable, watertight bond that permanently fuses the pipe into a single, unified structure.



Each joint provides a strong, reliable seal that withstands internal pressure, stress, and long-term thermal expansion or contraction.



The system offers quick, clean installation with standard primer and cement, requiring no gaskets, field mixing, or special tools.



Installation

- · Solvent-welded joints assemble easily with standard primer and cement to form a permanent, watertight seal.
- · Solvent-welded joints ensure a tight, permanent seal without special equipment.
- Provides superior resistance to impact, temperature fluctuation, and chemical corrosion.



Features

- · Heavy-wall construction engineered for superior strength and pressure performance in demanding systems.
- Smooth interior surface ensures consistent flow and hydraulic efficiency under high operating pressures.
- Compatible with solvent-welded joints using standard primer and PVC solvent cement for a permanent, watertight connection





SCHEDULE 80 PIPE

Pressure-Rated PVC Pipe

SUBMITTAL AND DATASHEET

PIPE SIZE(IN)	AVG.O.D.(IN)	NOM.I.D.(IN)	MIN.T.(IN)	PRESSURE RATING(PSI)	APPROX.WGT (LBS/FT)	BELL END		
						NOM.A (IN)	AVG.B (IN)	TYPE LENGTH(IN)
1/2"	0.840	0.546	0.147	850	0.210	1.147	0.848	2.047
3/4"	1.050	0.742	0.154	690	0.286	1.373	1.058	2.047
1"	1.315	0.957	0.179	630	0.412	1.687	1.325	2.047
1 1⁄4"	1.660	1.278	0.191	520	0.564	2.056	1.670	2.047
1 ½"	1.900	1.500	0.200	470	0.696	2.313	1.912	2.047
2"	2.375	1.939	0.218	400	0.968	2.828	2.387	2.047
2 1/2"	2.875	2.323	0.276	420	1.380	3.448	2.889	2.559
3"	3.500	2.900	0.300	370	1.908	4.122	3.516	3.071
4"	4.500	3.826	0.337	320	2.822	5.195	4.518	4.330
6"	6.625	5.761	0.432	290	5.557	7.513	6.647	6.299
8"	8.625	7.625	0.500	280	8.534	9.655	8.655	7.874
10"	10.750	9.564	0.593	250	12.298	11.965	10.766	8.661
12"	12.750	11.376	0.687	230	16.787	14.156	12.778	8.661

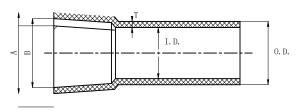
Product Standard:: ASTM D1785

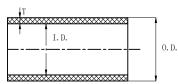
Pipe Compound: ASTM D1784 Cell Class 12454

Integral Bell Joint:: ASTM D2672

Nominal Laying Length:: 20 Feet(Laying length tolerances are in

accordance with ASTM standards.) Manning Coefficient(n): 0.009 Hazen-Williams Coefficient(c): 150





: Bell End Outside Diameter : Bell End Inside Diameter

: Wall Thickness O.D.: Outside Diameter I.D.: Inside Diameter







^{*}Information and certifications are subject to change. Please contact us for the most current data and warranty details.

^{*}Product availability may vary. Please contact your sales representative for details.